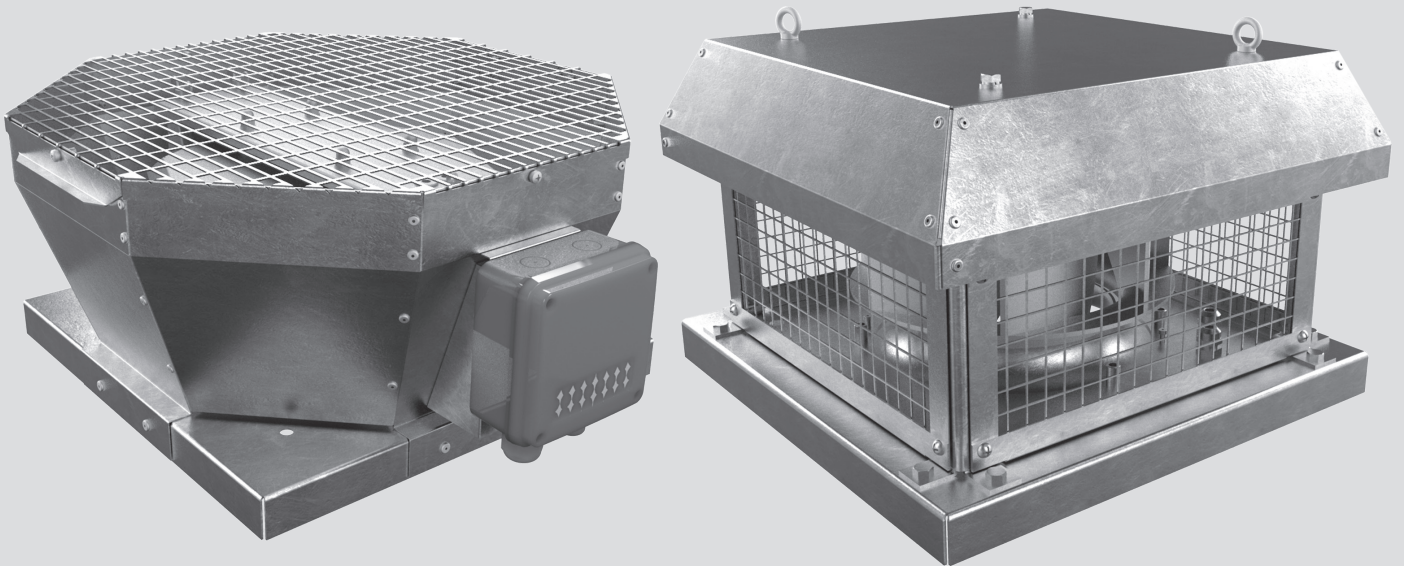


VKV EC
VKH EC



Centrifugal roof fan

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This user's manual is a main operating document intended for technical, maintenance, and operating staff.

The manual contains information about the purpose, technical details, operating principle, design, and installation of the VKV EC/VKH EC unit (-s) and all of its (their) modifications.

Technical and maintenance staff must have theoretical and practical training in the field of ventilation systems and should be able to work in accordance with workplace safety rules as well as construction norms and standards applicable in the territory of the country.

The information in this user's manual is correct at the time of the document's preparation.

The Company reserves the right to modify the technical characteristics, design, or configuration of its products at any time in order to incorporate the latest technological developments.

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SAFETY REQUIREMENTS

- Please read the user's manual carefully prior to installing and operating the unit.
- All user's manual requirements as well as the provisions of all the applicable local and national construction, electrical, and technical norms and standards must be observed when installing and operating the unit.
- The warnings contained in the user's manual must be considered most seriously since they contain vital personal safety information.
- Failure to follow the rules and safety precautions noted in this user's manual may result in an injury or unit damage.
- After a careful reading of the manual, keep it for the entire service life of the unit.
- While transferring the unit control, the user's manual must be turned over to the receiving operator.

UNIT INSTALLATION AND OPERATION SAFETY PRECAUTIONS



- Disconnect the unit from power mains prior to any installation operations.



- Unpack the unit with care.



- The unit must be grounded!



- While installing the unit, follow the safety regulations specific to the use of electric tools.



- Do not change the power cable length at your own discretion. Do not bend the power cable. Avoid damaging the power cable. Do not put any foreign objects on the power cable.



- Do not lay the power cable of the unit in close proximity to heating equipment.



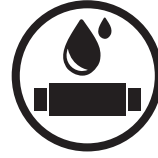
- Do not use damaged equipment or cables when connecting the unit to power mains.



- Do not operate the unit outside the temperature range stated in the user's manual. Do not operate the unit in aggressive or explosive environments.



- Do not touch the unit controls with wet hands. Do not carry out the installation and maintenance operations with wet hands.



- Do not wash the unit with water. Protect the electric parts of the unit against ingress of water.



- Do not allow children to operate the unit.



- Disconnect the unit from power mains prior to any technical maintenance.



- Do not store any explosive or highly flammable substances in close proximity to the unit.



- When the unit generates unusual sounds, odour, or emits smoke, disconnect it from power supply and contact the Seller.



- Do not open the unit during operation.



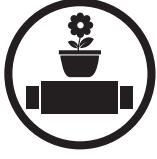
- Do not direct the air flow produced by the unit towards open flame or ignition sources.



- Do not block the air duct when the unit is switched on.



- In case of continuous operation of the unit, periodically check the security of mounting.



- Do not sit on the unit and avoid placing foreign objects on it.



- Use the unit only for its intended purpose.



**THE PRODUCT MUST BE DISPOSED SEPARATELY AT THE END OF ITS SERVICE LIFE.
DO NOT DISPOSE THE UNIT AS UNSORTED DOMESTIC WASTE.**

PURPOSE



THE UNIT SHOULD NOT BE OPERATED BY CHILDREN OR PERSONS WITH REDUCED PHYSICAL, MENTAL, OR SENSORY CAPACITIES, OR THOSE WITHOUT THE APPROPRIATE TRAINING.

THE UNIT MUST BE INSTALLED AND CONNECTED ONLY BY PROPERLY QUALIFIED PERSONNEL AFTER THE APPROPRIATE BRIEFING.

THE CHOICE OF UNIT INSTALLATION LOCATION MUST PREVENT UNAUTHORIZED ACCESS BY UNATTENDED CHILDREN.

The VKV EC/VKH EC roof fans in metal casing are designed for ventilation systems in industrial premises as well as pools, apartment buildings, offices, hospitals, restaurants and other premises heated during the winter season. The fan is mounted on the exhaust shaft of the air duct and is used only for exhaust ventilation.

DELIVERY SET

NAME	NUMBER
Fan	1 pc.
User's manual	1 pc.
Packing box	1 pc.

DESIGNATION KEY

Designation example: **VKVz EC 310 RT**

Centrifugal roof fan

VKV – with vertical air discharge
VKH – with horizontal air discharge

Casing material

z – galvanized steel
_ – polymer-coated steel
A – aluminium

Electric heater type

EC – electronically commutated

Turbine standard size [mm]

190; 225; 250; 280; 310; 355; 400; 450; 500; 560; 630

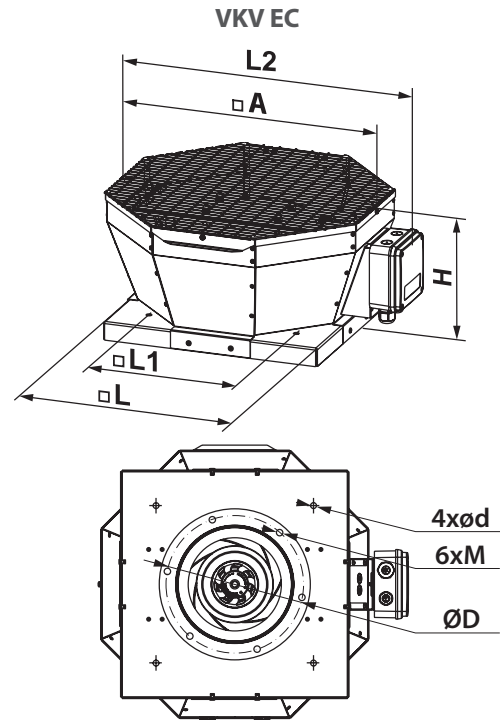
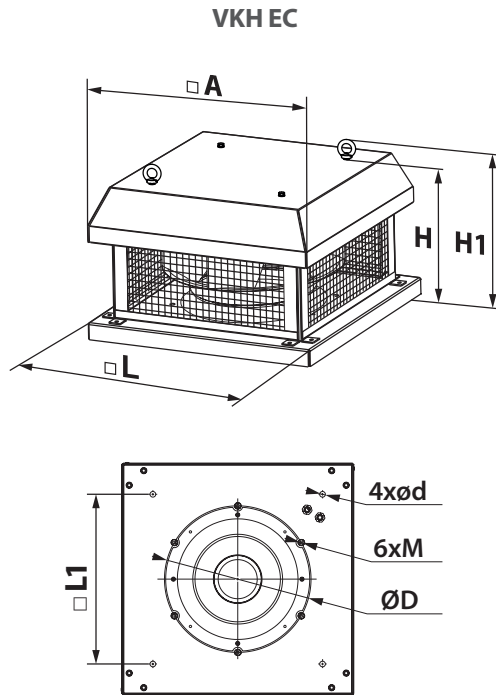
Options

RT – integrated pressure differential regulator
RV – integrated constant air flow regulator
S1 – built-in external switch

TECHNICAL DATA

The unit is rated as a Class I electrical appliance.

Parameter	VKV/VKH 190 EC	VKV/VKH 225 EC	VKV/VKH 250 EC	VKV/VKH 280 EC	VKV/VKH 310 EC	VKV/VKH 355 EC	VKV/VKH 400 EC	VKV/VKH 450 EC	VKV/VKH 500 EC	VKV/VKH 560 EC	VKV/VKH 630 EC
Unit voltage [V/50 (60) Hz]	1~230	1~230	1~230	1~230	1~230	1~230	1~230	3~400	3~400	3~400	3~400
Power [W]	102	101	161	182	391	669	526	1323	1350	2412	2973
Current [A]	0.77	0.80	1.29	1.34	1.72	9.36	3.90	3.27	2.08	3.83	4.66
Maximum air flow [m ³ /h]	670	1 290	1 470	2 330	3 100	3 830	5 380	8 110	10 900	13 640	18 270
RPM [min ⁻¹]	3520	2400	3300	2610	2600	1550	1450	1560	1480	1540	1450
Sound pressure level at 3 m distance [dBA]	52	47	54	48	49	51	58	63	67	69	71
Transported air temperature [°C]	-25...+60	-25...+60	-25...+60	-20...+60	-20...+60	-25...+50	-25...+50	-20...+60	-25...+50	-25...+60	-25...+55
Ingress protection rating	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4



Model	Overall and connecting dimensions [mm]								Weight [kg]
	Ø D	ø d	M	H	H1	A	L	L1	
VKH 190 EC	213	11	M6	189	195	351	350	245	8
VKH 225 EC	213	11	M6	234	241	351	350	245	8
VKH 250 EC	285	11	M6	237	244	451	450	330	13
VKH 280 EC	285	11	M6	263	270	451	450	330	13
VKH 310 EC	285	11	M6	263	270	451	450	330	16
VKH 355 EC	438	11	M8	322	361	625	620	450	27
VKH 400 EC	438	11	M8	384	422	625	620	450	27
VKH 450 EC	438	11	M8	420	459	710	700	535	46
VKH 500 EC	445	11	M8	467	506	710	700	535	51
VKH 560 EC	605	11	M8	489	528	900	895	750	71
VKH 630 EC	600	20	M8	520	560	1000	990	750	101

Model	Overall and connecting dimensions [mm]								Weight [kg]
	Ø D	ø d	M	A	H	L	L1	L2	
VKV 190 EC	213	9	M6	417	166	355	245	470	7
VKV 225 EC	213	9	M6	417	210	355	245	470	7
VKV 250 EC	285	11	M6	481	236	425	330	534	11
VKV 280 EC	285	11	M6	547	274	425	330	600	14
VKV 310 EC	285	11	M6	613	296	477	330	666	20
VKV 355 EC	438	11	M8	738	326	598	450	791	23
VKV 400 EC	438	11	M8	738	371	598	450	791	25
VKV 450 EC	438	11	M8	738	425	668	535	791	44
VKV 500 EC	438	11	M8	859	456	668	535	912	52
VKV 560 EC	605	11	M8	859	478	850	750	912	65
VKV 630 EC	605	20	M8	951	530	939	750	1004	83

DESIGN AND OPERATING PRINCIPLE

Depending on the model the fan casing is made of polymer coated steel, aluminium or galvanized steel. The units feature electronically commutated (EC) direct current motors with an external rotor and centrifugal impellers with backward curved blades. EC motor is free of friction and wear parts such as a commutator and brushes. These components are replaced by a maintenance-free electronic circuit board.

MOUNTING AND SET-UP



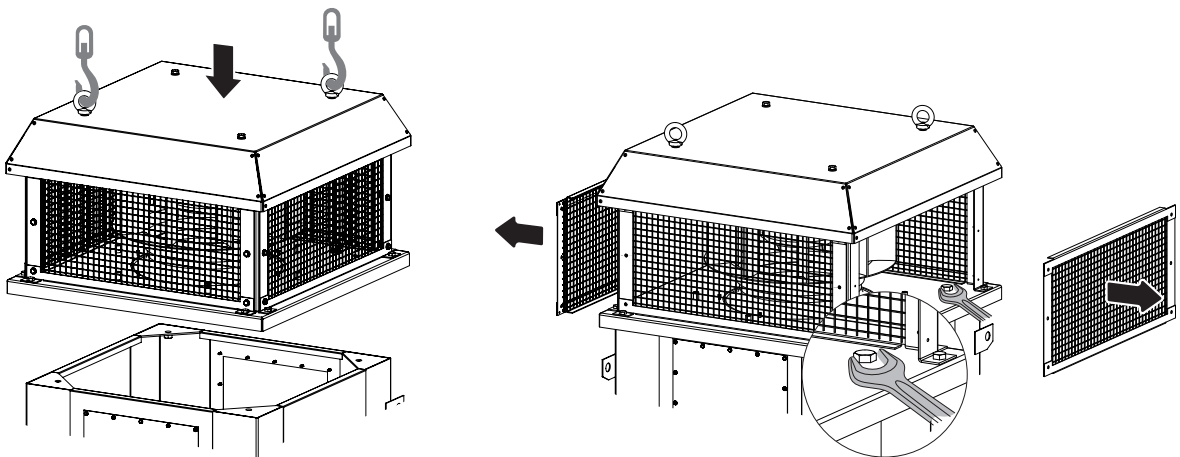
BEFORE MOUNTING MAKE SURE THE CASING DOES NOT CONTAIN ANY FOREIGN OBJECTS (E.G. FOIL, PAPER).



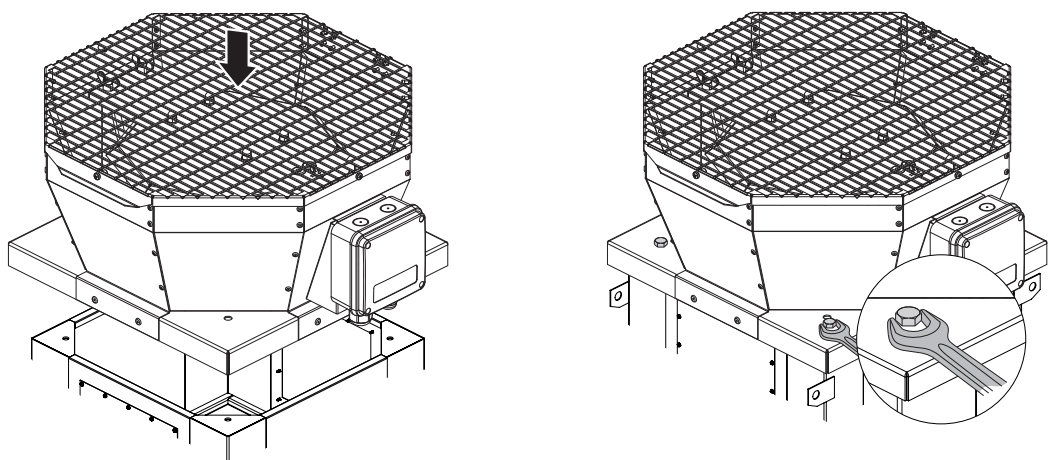
WHILE INSTALLING THE UNIT ENSURE CONVENIENT ACCESS FOR SUBSEQUENT MAINTENANCE AND REPAIR.

- Fans are designed for horizontal mounting on a flat roof directly above an air duct or a ventilation shaft.
- In order to avoid ingress of water and snow into the ventilation duct, it is possible to install a fan on the mounting frame.
- The fan is connected to the ventilation duct by means of a counter flange, which is attached directly to the fan base.
- The fan base has holes for fixing bolts that attach the fan to a stationary even surface or to a mounting frame.
- In the VKV 225 EC, VKV/VKH 500 EC, VKV/VKH 630 EC models the counter flange is attached together with the fan inlet ring.
- A mounting frame, a counter flange and mounting bolts are not included in the delivery set and must be purchased separately.

VKH EC



VKV EC



CONNECTION TO POWER MAINS

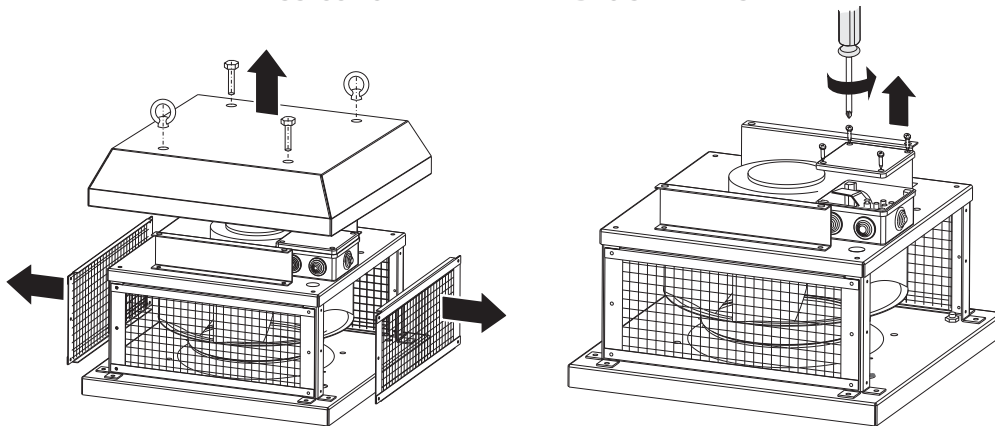


**DISCONNECT THE POWER SUPPLY PRIOR TO ANY OPERATIONS WITH THE UNIT.
CONNECTION OF THE UNIT TO POWER MAINS IS ALLOWED BY A QUALIFIED
ELECTRICIAN WITH A WORK PERMIT FOR THE ELECTRIC UNITS UP TO 1000 V AFTER
CAREFUL READING OF THE PRESENT USER'S MANUAL. THE RATED ELECTRICAL
PARAMETERS OF THE UNIT ARE GIVEN ON THE MANUFACTURER'S LABEL.**

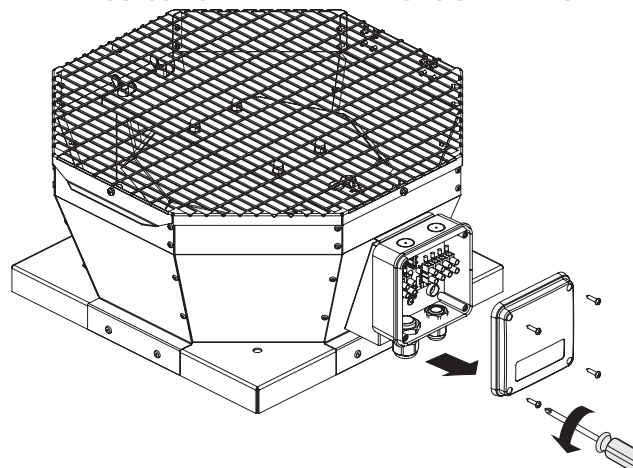
- The unit is rated for connection to power mains with the parameters specified in the «Technical specifications» section, according to the wiring diagram.
- The unit must be connected to power mains using insulated electric conductors (cables, wires). The actual wire cross section selection must be based on the maximum load current, maximum conductor temperature depending on the wire type, insulation, length and installation method.
- The external power input must be equipped with an automatic circuit breaker built into the stationary wiring to open the electric circuit in case of overload or short-circuit. The circuit breaker installation place must provide quick access for emergency shutdown of the unit. The trip current of the automatic circuit breaker **QF** must exceed the maximum current consumption of the unit (refer to the technical data table). The recommended trip current of the circuit breaker is the next current in the standard trip current row following the maximum current of the connected unit. The automatic circuit breaker is not included in the delivery set.

Electrical connection is made on the terminal block located in the remote or integrated terminal box of the electric motor. The terminal designations are shown on the label inside the fan casing.

ACCESS TO THE TERMINAL BLOCK VKH EC

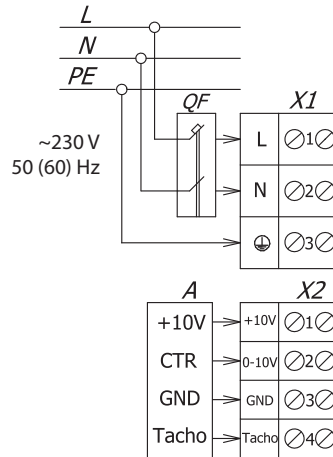


ACCESS TO THE TERMINAL BLOCK VKV EC

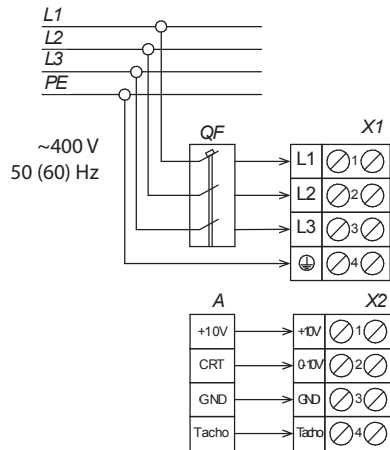


Power supply parameters and examples of wiring diagrams depending on the unit model

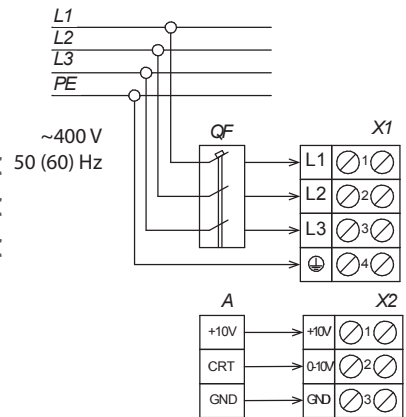
VKV/VKH 190 EC
VKV/VKH 225 EC
VKV/VKH 250 EC
VKV/VKH 280 EC
VKV/VKH 310 EC
VKV/VKH 355 EC



VKV/VKH 400 EC
VKV/VKH 450 EC



VKV/VKH 500 EC
VKV/VKH 560 EC
VKV/VKH 630 EC

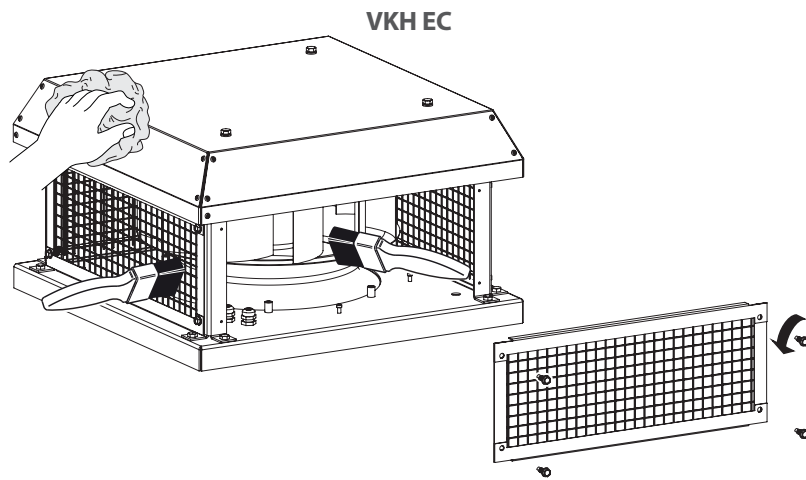


Model	The recommended rated current of the circuit breaker [A]	Recommended cable, nxS, where n is the number of wires, and S is the cross section in mm ²
VKV/VKH 190...310 EC	4	3x1.0
VKV/VKH 355...450 EC	2	5x0.75
VKV/VKH 500...630 EC	10	5x1.5

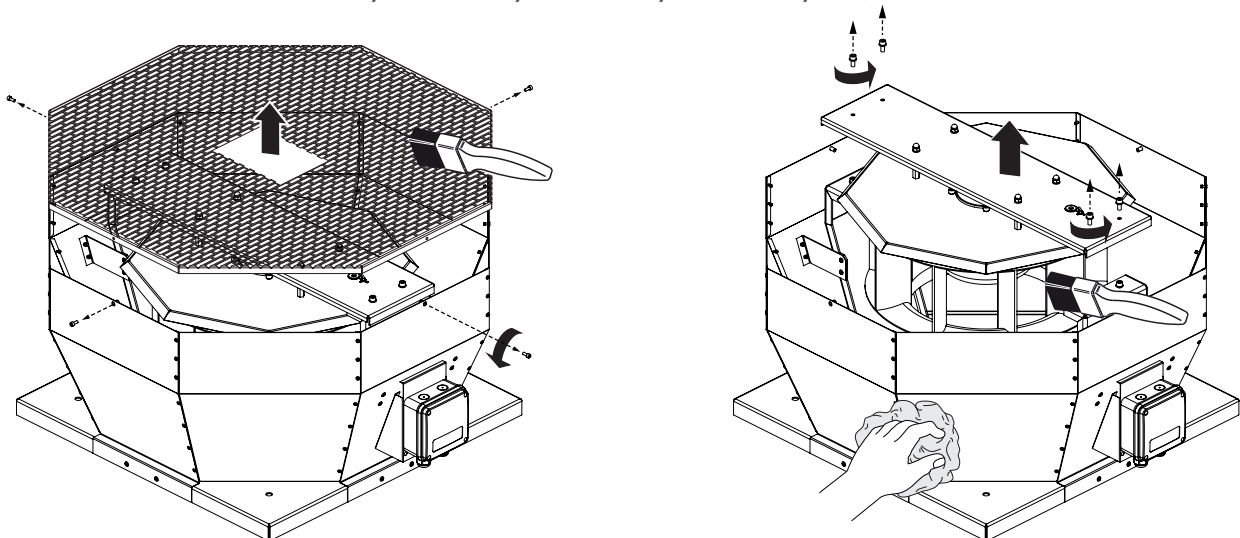


DISCONNECT THE UNIT FROM POWER SUPPLY BEFORE ANY MAINTENANCE OPERATIONS!

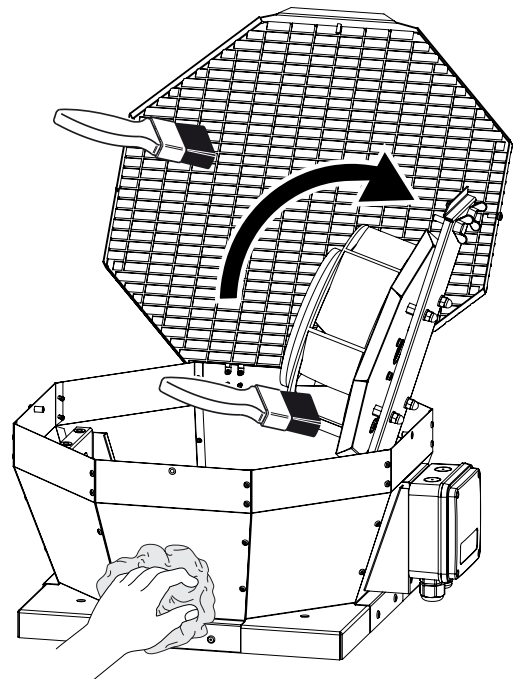
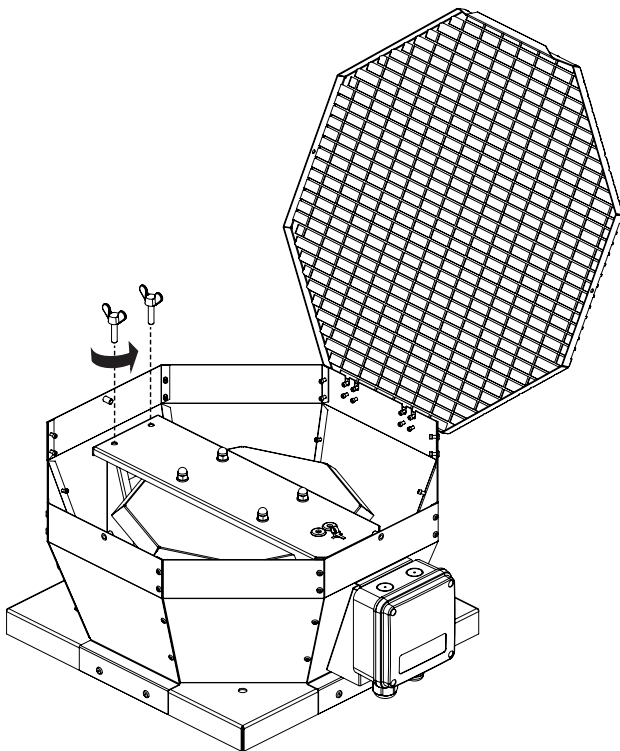
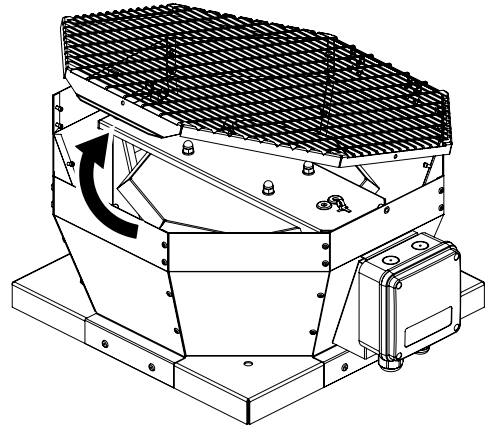
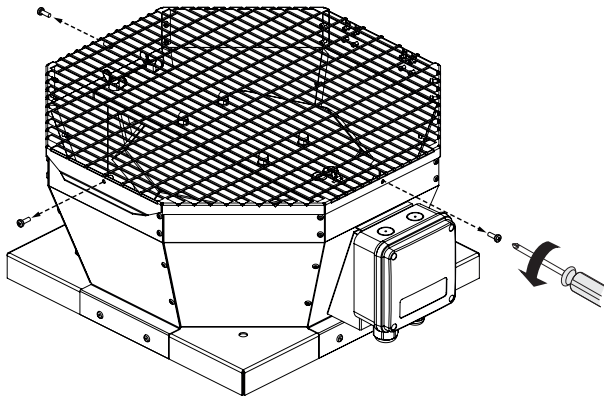
- The technical maintenance includes periodic cleaning of the surfaces from accumulated dust and dirt.
- When carrying out fan maintenance, it is necessary to partially disassemble it in order to access contaminated parts of the fan.
- The impeller blades require thorough cleaning once in 6 months.
- Use a soft dry cloth, brush or compressed air to remove dust.
- Carry out wet cleaning using warm water and a mild household detergent.
- Protect the electric motor against liquid ingress.
- Do not immerse the unit in water!
- Do not use aggressive solvents, or sharp objects as they may damage the impeller.



VKV 400 EC, VKV 450 EC, VKV 500 EC, VKV 560 EC, VKV/VKH 630 EC



VKV 190 EC, VKV 225 EC, VKV 250 EC, VKV 280 EC, VKV 310 EC, VKV 355 EC
with a hinged cover and a motor



TROUBLESHOOTING

Problem	Possible reasons	Troubleshooting
The fan does not start.	No power supply.	Make sure the power supply line is connected correctly, otherwise troubleshoot a connection error.
Noise, vibration.	The fan impeller is soiled.	Clean the impellers.
	The fan or casing screw connection is loose.	Tighten the screw connection of the casing against stop.

STORAGE AND TRANSPORTATION REGULATIONS

- Store the unit in the manufacturer's original packaging box in a dry closed ventilated premise with temperature range from +5 °C to +40 °C and relative humidity up to 70 %.
- Storage environment must not contain aggressive vapors and chemical mixtures provoking corrosion, insulation, and sealing deformation.
- Use suitable hoist machinery for handling and storage operations to prevent possible damage to the unit.
- Follow the handling requirements applicable for the particular type of cargo.
- The unit can be carried in the original packaging by any mode of transport provided proper protection against precipitation and mechanical damage. The unit must be transported only in the working position.
- Avoid sharp blows, scratches, or rough handling during loading and unloading.
- Prior to the initial power-up after transportation at low temperatures, allow the unit to warm up at operating temperature for at least 3-4 hours.

MANUFACTURER'S WARRANTY

The product is in compliance with EU norms and standards on low voltage guidelines and electromagnetic compatibility. We hereby declare that the product complies with the provisions of Electromagnetic Council Directive 2014/30/EU, Low Voltage Directive 2014/35/EU and CE-marking Directive 93/68/EEC. This certificate is issued following test carried out on samples of the product referred to above. The manufacturer hereby warrants normal operation of the unit for 24 months after the retail sale date provided the user's observance of the transportation, storage, installation, and operation regulations. Should any malfunctions occur in the course of the unit operation through the Manufacturer's fault during the guaranteed period of operation, the user is entitled to get all the faults eliminated by the manufacturer by means of warranty repair at the factory free of charge. The warranty repair includes work specific to elimination of faults in the unit operation to ensure its intended use by the user within the guaranteed period of operation. The faults are eliminated by means of replacement or repair of the unit components or a specific part of such unit component.

The warranty repair does not include:

- routine technical maintenance
- unit installation/dismantling
- unit setup

To benefit from warranty repair, the user must provide the unit, the user's manual with the purchase date stamp, and the payment paperwork certifying the purchase. The unit model must comply with the one stated in the user's manual. Contact the Seller for warranty service.

The manufacturer's warranty does not apply to the following cases:

- User's failure to submit the unit with the entire delivery package as stated in the user's manual including submission with missing component parts previously dismantled by the user.
- Mismatch of the unit model and the brand name with the information stated on the unit packaging and in the user's manual.
- User's failure to ensure timely technical maintenance of the unit.
- External damage to the unit casing (excluding external modifications as required for installation) and internal components caused by the user.
- Redesign or engineering changes to the unit.
- Replacement and use of any assemblies, parts and components not approved by the manufacturer.
- Unit misuse.
- Violation of the unit installation regulations by the user.
- Violation of the unit control regulations by the user.
- Unit connection to power mains with a voltage different from the one stated in the user's manual.
- Unit breakdown due to voltage surges in power mains.
- Discretionary repair of the unit by the user.
- Unit repair by any persons without the manufacturer's authorization.
- Expiration of the unit warranty period.
- Violation of the unit transportation regulations by the user.
- Violation of the unit storage regulations by the user.
- Wrongful actions against the unit committed by third parties.
- Unit breakdown due to circumstances of insuperable force (fire, flood, earthquake, war, hostilities of any kind, blockades).
- Missing seals if provided by the user's manual.
- Failure to submit the user's manual with the unit purchase date stamp.
- Missing payment paperwork certifying the unit purchase.



FOLLOWING THE REGULATIONS STIPULATED HEREIN WILL ENSURE A LONG AND TROUBLE-FREE OPERATION OF THE UNIT.



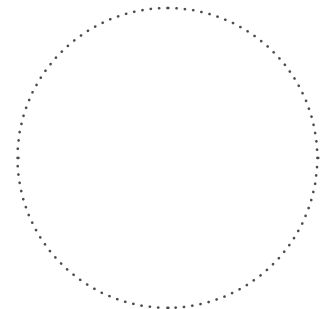
USER'S WARRANTY CLAIMS SHALL BE SUBJECT TO REVIEW ONLY UPON PRESENTATION OF THE UNIT, THE PAYMENT DOCUMENT AND THE USER'S MANUAL WITH THE PURCHASE DATE STAMP.

CERTIFICATE OF ACCEPTANCE

Unit Type	Centrifugal roof fan
Model	VK__ EC_____
Serial Number	
Manufacture Date	
Quality Inspector's Stamp	

SELLER INFORMATION

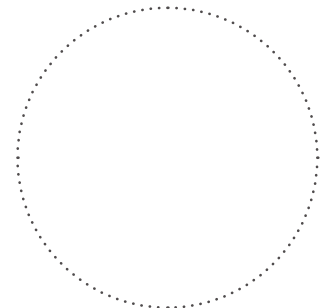
Seller	
Address	
Phone Number	
E-mail	
Purchase Date	
This is to certify acceptance of the complete unit delivery with the user's manual. The warranty terms are acknowledged and accepted.	
Customer's Signature	



Seller's Stamp

INSTALLATION CERTIFICATE

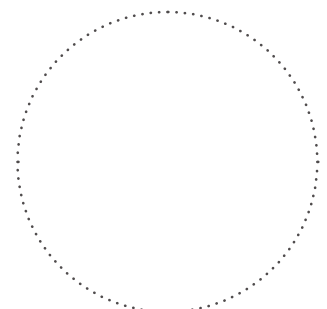
The VK__ EC_____ unit is installed pursuant to the requirements stated in the present user's manual.	
Seller	
Address	
Phone Number	
Installation Technician's Full Name	
Installation Date:	Signature:
The unit has been installed in accordance with the provisions of all the applicable local and national construction, electrical and technical codes and standards. The unit operates normally as intended by the manufacturer.	
Signature:	



Installation Stamp

WARRANTY CARD

Unit Type	Centrifugal roof fan
Model	VK__ EC_____
Serial Number	
Manufacture Date	
Purchase Date	
Warranty Period	
Seller	



Seller's Stamp



Μιχαήλ Καρασολή 19, τκ 143 43, Ν. Χαλκηδόνα, Αθήνα
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